



The Soap Plantation

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1201 University Ave #106-182

Riverside, CA. 92507

THE SOAP PLANTATION

**Hand Crafted Soaps
from Natural Products**



www.the-soap-plantation.com
Cultivating Good Clean Fun!

Greetings;

Welcome to the Soap Plantation presenting quality soaps for your enjoyment. We specialize in making hand-crafted soaps from natural products that stimulate your senses through scents, colors and textures. Our soaps are made from natural vegetable oils and contain no detergents, sulfates or animal products except for goat's milk in our goats milk soap. We guarantee the goats were not harmed in any way.

Like many small business, our first product was created to fill a personal need. Randy, The Plantations' idea man and resident mad scientist, had purchased some goat's milk soap at a craft fair and fell in love with the mulled cider scent and moisturizing qualities of the soap. When it was time to reorder the soap, the soap maker was out of the scent. There began Mandy, the dutiful wife's, quest to locate more soap. After many phone calls and much searching, the answer became clear. We would have to make our own soap. With the help of our friend, Lisa an experienced cold process soap crafter, the first bars were produced and The Soap Plantation created.

Our product line has expanded well beyond one scent and one type of soap. We currently offer over 50 fragrances and eight soap technologies plus a variety of body care products such as bath salts, shampoo, lotion and bubble bath. We even carry soap for your furry friends.

Here at The Soap Plantation we enjoy creating soap and hope you will find pleasure in using our products.

Cheers,
Lisa, Mandy and Randy



The Soap Plantation - Order Worksheet

Qty	Product	Each	Extended
Subtotal			
CA Residents add 7.75% Sales Tax			
Shipping & Handling:\$4.00 for first pound, \$2.00 for each pound or fraction, thereafter.			
Total			

Ship To: _____

Address: _____

City, State, Zip: _____

Phone: (____) ____ - _____ Email: _____

Four Ways to Order

- Phone - (951) 347-6572
- Fax - (321) 256-6508 (fax this order worksheet)
- Email - thesoapplantation@earthlink.net
- Mail order- Mail the form above to

The Soap Plantation
1201 University Ave, #106-182
Riverside, CA. 92507

We accept VISA, Mastercard, money orders, and personal checks (allow 10 days to clear). Credit card orders please phone, fax, or email. (catalog #92104)

Custom Soap Sets

The Soap Plantation offers a wide variety of molds for custom soap projects. Space limitations prevent listing all the molds we have available, but the following lists should give you an idea of the possibilities.

Available Molds for Custom Soaps (Large Bars)

These molds are appropriate for standard size soap bars ranging from 3oz to 6oz (depending on the mold):

Rectangular bar (flat top), Rectangular bar (rounded top), Round bars, Oval bars, Celtic Heart, Celtic Knot, Cameo, Basketball Player, Baseball Player, Golfer, Bunny, Kokopelli, Sunflower, Conversation Hearts, Sea Otter, Lady Bug, Victorian Heart w/roses, Paw Print, Crucifix, Snow Flakes, Lips, Hearts, Leaf & Acorn, Half Moon, Sun God, Knight, Castle, Dragon, Feng Shui Symbols, Fleur De Lis (Scout Symbol), "It's a Boy!", and "It's a Girl".

Available Molds for Guest Bars / Individual Use

These molds are great for guest bars, single-use soaps, or embedding in larger "soap loaf" molds:

Rectangular Guest bars, hearts, sand dollars, starfish, Dolphins (large and small), Sea Shell, Cowboy Boot, Champaign Glasses, Leaves, Penguin, Frogs, Candy Cane, Santa, Christmas Tree, Roses, Stars, and VW Bug.

Specialty

Soap sculptures for display purposes.

Nativity Scene (approx one dozen pieces), Fire Truck, and Tea Pot.

Loaf Molds

Soap loaves generally hold two pounds, or more, of soap. A soap loaf generally consists of a clear glycerine soap with "embedded" goat's milk soap objects. Embedded objects can include flowers, stars, sea creatures, or even an entire nativity scene.

Soap loaves usually take one of two forms: a "half-pipe" shape or a "full pipe" shape. The half-pipe shape is great for displaying the entire loaf and its embedded contents as a piece of art, and is best for embedding objects you want to view in the loaf as a whole. The "full-pipe" loaf is best for embedded objects that you wish to slice in order to see patterns they create. Full-pipe loaves are often a goat's milk soap with glycerine embeds for this reason.

A Supercharged Bathing Experience!

The Soap Plantation can add excitement to your shower or bath! The Soap Plantation offers amazing fragrances that will excite your olfactory senses and brighten your day. No longer must you suffer through a shower using the same old boring smell and chemically-treated detergent bar from your local grocery store. Soap Plantation products spice up your shower by adding luxurious lather, fun shapes and colors, and, of course, those tantalizing scents. Imagine starting your day with a smile on your face! Imagine starting the day knowing that you've washed with natural products rather than the alchemist's mixture found in most commercial "soap" bars. Imagine starting the day by being good to your body, rather than beginning the day by stripping off your skin's natural oils and defenses. Imagine starting the day with products from the Soap Plantation!



The Soap Plantation offers a wide assortment of bathing and body-care products that will heighten your experience in the bath or shower. Now, you can match the scents of your soaps, bath gels, shampoos, conditioners, bath salts, body lotions, and



other products, avoiding the "fragrance cacophony" obtained using commercial products. The Soap Plantation helps you avoid this by offering a variety of products with a wide number of fragrance choices.

The Soap Plantation offers a wide assortment of bathing and body-care products that will heighten your experience in the bath or shower. Now, you can match the scents of your soaps, bath gels, shampoos, conditioners, bath salts, body lotions, and

- Soap bars
- Bath Gels
- Shampoo
- Body Lotion
- Bubble Bath
- Bath Salts



Soaps

At the Soap Plantation, we *love* our soaps! And we'd be remiss not to share these wonderful products with you.

Made From Natural Products

Soap Plantation soap is made from natural products. Here they are:

Saponified vegetable oil, glycerine (kosher), purified water, fragrance oils, and soap dye

Many bars of "soap" you find on your grocer's shelves are actually detergent bars, not soap. If it doesn't say "soap" as part of the label, it's not true soap. Corporations use names like "Body Bar" to hide the fact that they are not selling true soap. Most mass-market bars contain "Sodium Tallowate" as their active soap ingredient. For those who are not familiar with this chemical, it is basically **hamburger grease** mixed with **lye**. Many of the remaining chemicals in these bars exist to counteract the problems of smearing a tallow (beef-fat) based soap on your sensitive skin. Here's what you'll find in a typical "off-the-shelf" bar of soap:

Sodium Cocoyl Isethionate, stearic acid, sodium tallowate, water, sodium isethionate, coconut acid, sodium stearate sodium dodecyl benzene sulfonate, sodium cocoate or sodium palm kernelate, fragrance, sodium chloride, tocopheryl acetate, tetrasodium EDTA, tetrasodium etidronate, BHT, titanium dioxide, red 17, violet 2.

Which would you prefer to wash with? A bar that looks like a chemistry lab experiment gone awry? Or a natural product? Better yet, ask your skin which *it* would prefer.

Hand-Crafted Bars

At the Soap Plantation, we add fragrance and coloring to a batch of soap base, pour the liquid soap into a mold, and allow that soap to solidify. Once solidification is complete, we hand-cut each bar, seal it in plastic to protect the soap and preserve the fragrance, and package it in a custom cloth back on which we manually add our logo. Each bar is approximately 4 ounces, but because we hand-craft each bar, there will be slight variations in weight and appearance. But that's how you know that the bar was created with LOVE rather than by some machine!



Just the Bar You Need

Although our 4oz rectangular bar is our most popular product, The Soap Plantation also provides artistic molded bars, small (1.5oz) guest bars, and special occasion bars. We can even create custom combinations for those who have special color coordination requirements.

The Soap Plantation Price List

Bulk Soap & Craft Products		Cost (#=pound)
Bulk Melt and Pour Soap Base	Clear Glycerine	\$4.95/1#, \$19.95/5#
	Goat's Milk	\$5.95/1#, #23.95/5#
	Aloe Vera	\$5.95/1#, \$23.95/5#
	Honey	\$5.95/1#, \$23.95/5#
	Shaving	\$5.95/1#, \$23.95/5#
	Oatmeal	\$6.50/1#, \$24.95/5#
	Olive Oil	\$6.50/1#, \$24.95/5#
	Castile	\$6.50/1#, \$24.95/5#
	Shea Butter	\$6.95/1#, \$25.95/5#
	Hemp Seed Oil	\$6.95/1#, \$25.95/5#
Cocoa Butter	\$7.50/1#, \$28.95/5#	
Fragrance Oil,	0.25 oz (scents 2 lbs)	\$3.95
	1.0 oz (scents 4-8 lbs)	7.95
Essential Oil,	0.25 oz (scents 2 lbs)	\$4.95
	1 oz (scents 4-10 pounds)	\$9.95-up (depends on fragrance and availability)
Soap Dye (for 2 pounds M&P Soap)		\$0.75
Bar or Loaf Molds for M&P Soap		\$3.95
Soap Kit (2 lb M&P Soap, mold, soap dye, fragrance oil, and instructions)		\$14.95/ Glycerine \$16.50/ Goat \$16.95/ Oatmeal \$17.95/ Shea Butter \$17.95/Castille \$19.95/Hemp Seed Oil \$19.95/Cocoa Butter

The Soap Plantation Price List

Standard Products	Cost Each	Shipping
Glycerine Soap Bar, 4oz.	\$3.95	1/4 lb
Goat's Milk Soap Bar, 4oz.	\$4.95	1/4 lb
Shea Butter Soap Bar, 4oz.	\$5.50	1/4 lb
Cocoa Butter Soap Bar, 4oz	\$5.95	1/4 lb
Guest Bars (1.5oz each) Glycerine	15/\$14.95	1-1/2 lb
Guest Bars (1.5oz each) Goat's Milk	15/\$16.95	1-1/2 lb
Body Lotion	\$7.95 / 8 oz	3/4 lb
	4.95 / 4 oz	1/2 lb
Shampoo, 8oz	\$7.95	3/4 lb
Body Wash Gel, 8oz	\$7.95	3/4 lb
Bubble Bath 8oz	\$4.95	3/4 lb
Dead Sea Bath Salt (in bag)	\$4.95/ 8 oz	1/2 lb
Bathroom Fragrance Kit (4oz Scented Bath Salts, 1/4 Fragrance oil, pipette)	\$9.95/ 4oz	1/2 lb
Poofie (scrubber)	\$2.00	1/4 lb
Soap Crate	\$2.50	1/4 lb
Year of Soap	\$75.00	10 lbs
"Standard" Gift Basket	\$25.00	3 lbs
"Loaf" Soap (Clear glycerine soap with Goat's milk roses, sunflowers, or other embeds, and custom fragrance).	\$19.95	2 lbs
Semi-Custom Soap Set (8 - 4oz bars with a custom color and fragrance)	\$23.95/ Glycerine \$25.95/ Goat's Milk	2 lbs

Fragrances

At the Soap Plantation, we pride ourselves on offering (and maintaining in stock) a wide variety of different and popular fragrances. Here's a small listing of the fragrances we keep in stock for our soap, shampoo, lotion, body wash, bubble bath, salt scrub, and bath salt products:

And if we don't have the scent you're looking for in stock, we can usually get it as part of a special order.

Almond, Amaretto, Apple, Applejack Peel, Apricot, Arabian Spice (Rich clove scent), Banana, Blueberry, Cappuchino, Carnation, Chocolate, Chocolate Mint, Cinnamon, Coconut, Coffee, Cool Water Type, Cotton Candy, Cranberry, Cucumber Melon, Dreamsicle (Think 50/50 bar), Eggnog, English Rose, Eucalyptus, Gardenia, Gingerbread Cookie, Grape, Grapefruit, Hazelnut, Hawaiian White Ginger, Herbal Sage, Honeysuckle, Jasmine, Lavender, Lemon, Lettuce, Lilac, Lime, Magnolia, Mango, Mulled Cider, Oatmeal Milk & Honey, Orange, Orange Blossom, Patchouli, Pear, Peppermint, Pikaki, Pineapple, Plumeria, Raspberry, Sandalwood, Spearmint, Spearmint/Eucalyptus, Strawberry, Sunflower, Tangerine, Vanilla, Violet, Watermelon, and Wintergreen.

Fragrance Oils vs. Essential Oils

The Soap Plantation uses both Essential Oils and Fragrance Oils to scent our products. Essential Oils are natural products distilled directly from some plant whose fragrance the oil captures. Fragrance oils are derived from some other source than the plant whose fragrance they mirror. The Soap Plantation uses both types of oils in our products because many fragrances are not available as Essential Oils, including most vegetable and fruit scents.

Beyond availability, Essential Oils do have a couple of other drawbacks. First, they are usually quite a bit more expensive than fragrance oils (affecting the price of the ultimate product). Second, they are more volatile and the scent dissipates faster. Essential oils are great for aromatherapy, but at the concentration levels found in typical soap products, any aromatherapy claims would be rather dubious; and if the Soap Plantation were to put sufficient essential oil in a cleansing product so you could reap such benefit, you'd have to take a second shower or bath to eliminate the overpowering fragrance!

As a general rule, the Soap Plantation uses Essential Oils where possible or practical (in very low concentrations), and uses fragrance oils for those scents that are not available as an essential oil or the price is cost prohibitive for use in a soap product.

Soap Making Kits and Materials

The Complete Home Soap Maker's Kit

Think you'd like to try creating some hand-crafted soap at home? Save money and have fun creating your own bars of soap, right at home. The Soap Plantation's Soap Kit makes it fun and easy! Our kits include the following:

- Two pounds of soap (enough for eight 4oz bars!)
- 1/4 oz fragrance oil (sufficient scent for 2 lbs of soap).
- Soap dye (sufficient for two pounds).
- A soap mold for shaping your soap (loaf or bars).
- Printed instructions for creating your own soap creations

All you add are appliances and utensils found in nearly every kitchen: a three or four quarter measuring cup, a wooden spoon, a cutting knife, a cutting board, and a microwave oven (or double-boiler pot for stove-top use). The Soap Plantation's high-quality "melt & pour" soap base takes all the guesswork out of soap chemistry. And you can use your soap creations in a few hours, without having to wait several weeks for the soap to cure.

Bulk Soap Products

For those who are interested creating their own hand-crafted natural soap creations, The Soap Plantation is happy to offer several different varieties of very high-quality "melt and pour" (M&P) soap products. Don't let the phrase "melt and pour" scare you. These soap bases are much higher quality than the typical M&P soaps you'll find in a craft store, that have given the term "melt and pour" a weak reputation.

The Soap Plantation's M&P soap bases are available in clear glycerine, goat's milk, olive oil, castile (heavy olive oil), oatmeal, aloe vera, honey, shaving soap, shea butter, hemp seed oil, and cocoa butter. Please see the descriptions of these soap bases elsewhere in this catalog.

Fragrances and Dyes

The Soap Plantation sells a combination of fragrance oils and essential oils (see the discussion of these on the previous page) in a wide variety of scents for the home crafter. Sampler cotton swabs are available for the asking (free with any order). The Soap Plantation sells soap dye cubes that resist fading in sunlight and are great for coloring glycerine and opaque base soaps. You could use food coloring, but keep in mind that food coloring fades in sunlight, in heat, and over time, so it is unsuitable for decorative soap crafting.

Custom Soap Products

Do you need a set of color-coordinated bars of soap for your bathrooms? Do you want a special scent? Are you looking for specially molded gift bars to hand out at a wedding, party, conference, first communion, or other special occasion? Would you like to provide soap in a customized package (with your logo or phrase) for your friends, family, customers, or vendors? Do you want monogrammed soap? Do you want a "multiple pour" soap with different colors and layers that you can display as a piece of art? Do you need 20 lemon scented yellow roses for your Lady's Spring Tea or 2 dozen bubble gum scented dolphins for you sixth grader's class? Do you want peach scented bars in green or lime scented bars in peach? The Soap Plantation can do the job for you! Here are some of the different custom soap products we've created in the past for special occasions:



- Cowboy boot molded soap for rodeo participants
- Scout insignia for Cub Scout/Boy Scout troops
- Crucifix bars for a first communion ceremony
- "Spongebob" guest soaps for party favors
- Monogrammed soaps with recipient's initial
- Champaigne glass soap bars as New Year's Eve party favors
- Complete Nativity Scenes molded in soap
- Conversation Hearts (like the "Sweetheart" candies) for Valentine's day
- Custom soap packaging for corporate gifts



If you've got an idea, let's talk! We've got hundreds of molds in-house and we can certainly order a mold for just about any special occasion or purpose you can imagine.

Need a unique fund-raiser? How about sport's soaps with school or team colors? Call us for details!

Commercial Sales

If you're interested in hosting a "home soap sales" party or selling Soap Plantation products at the retail level, perhaps with your own logo on the packaging, please contact The Soap Plantation for more details.

Specialty Products

Gift Baskets

The Soap Plantation offers a wide variety of gift baskets for all occasions and holidays. Please check our website at www.the-soap-plantation.com for the seasonal items we currently have in stock. We also offer custom gift baskets, see the information on custom orders elsewhere in this catalog.

Our “standard” gift basket consists of a bar of soap (any type), three bottles of liquid product (bath gel, shampoo, conditioner, lotion, or bubble bath) and two four-ounce bags of bath salt, packaged in a basket and wrapped for \$25 - that’s up to a \$33 value!



“Year of Soap”

Here’s a great gift idea - a year of soap! The Soap Plantation provides 15 bars of soap in three different soap technologies (glycerine, goat’s milk, and shea butter) with 15 different fragrances, organized by season, and packaged in a wooden barrel. Included are a bottle of shampoo, lotion, bath gel, a poufie, and a soap crate,. A \$110 value for only \$75.00. A perfect gift for a grandmother or mother!



Poofies and Wooden Soap Crates

Extend the life of your soap! Stop using your bar soap as a scrubbing device (which cuts its lifetime in half). Use a poofie to scrub yourself. And don’t leave your soap bar sitting on a shelf or in a dish that collects water. Use a wooden soap crate to greatly increase the life of your soap. Both are available from the Soap Plantation so you can enjoy your soap longer!

Additional Cleansing/Soaking Products

Bath Gels/Body Wash

Do you prefer a liquid soap over a traditional bar soap? The Soap Plantation has just the answer for you - Soap Plantation Bath Gel. Our bath gels provide a stronger sensual experience in your shower. The scent is stronger and more invigorating. A *blast* in the shower!

Shampoos

The Soap Plantation’s shampoo products treat your hair great and allow you to continue enjoying that same great scent you’ve enjoyed with Soap Plantation bar soap or body wash.

Bubble Bath

Spoil yourself! Dive into a bath filled with bubbles and one of those fantastic Soap Plantation scents! The Soap Plantation offers “hyper-scented” bubble bath that will surely please the child in you. A wonderful, innocent, pleasure. Great fruit fragrances for kids, too!

Body Lotion

Save your skin! Applying body lotion regularly to your skin can help keep it moisturized and feeling better all day long. The Soap Plantation’s body lotions are “hyper-scented” so you can carry around a light aroma of one of our marvelous scents all day long. Great for damaged or sunburned skin, too!

Bath Salts

Now you can take a healthful mineral bath while enjoying one of the Soap Plantation’s superb scents by adding a small amount of the Soap Plantation’s “Dead Sea Bath Salts” to your bath. Soap Plantation bath salts are true “dead sea” style bath salts, unlike the “water conditioner” based “bath salts” that many other vendors supply.

Bathroom Fragrance Kits

A bottle of bath salts, scented with your favorite fragrance, to help brighten up any bathroom. Includes a 1/4-oz bottle of fragrance oil so you can “recharge” the fragrance, extending its lifetime.

Soap Technologies

Our soap is 100% real soap and not a combination of detergents and or surfactants, which are erroneously called soap. Surfactants and detergents are derived from crude mineral oil ("motor" oil). By blending them, a so-called "Syndet" bar (synthetic detergent bar) is produced. These bars foam and wash well, but deteriorate the skin with time.

Our Pure Natural Soap is a superior form of soap. It is made of pure vegetable oils (no animal products except for goat's milk in our goat's milk formulation) and most formulas contain a high percentage of glycerine. Glycerine is known for its property to keep on moisturizing the skin as the glycerine particles in the pores of the skin keep attracting atmospheric humidity.

Our soaps are:

- 100% Pure Glycerine Soap
- Only the Finest Natural Vegetable Oil Recipe
- 20% Kosher Glycerine Added
- Hypo-Allergenic
- Non-Comedogenic (does not promote acne)
- No Animal Testing
- No Animal Products (except Goat's Milk in our Goat's milk base)
- No Detergents, Sulfates, Surfactants, Alcohol, or Sugar solutions

In addition to our glycerine soap base, we offer several types of soaps that include butters, fine oils, exfoliants, and extracts.

Clear Glycerine Soap

Our standard transparent soap formula with 20% added Glycerine, mainly Coconut oil. Unlike other clear soaps, our natural soap base does not contain alcohol or other chemicals that dry out your skin.

Goat's Milk Soap

10% refrigerated liquid Vitamin D Goat's Milk. Softens skin and has a delicate creamy lather. Our Goat's Milk soap is made with real liquid goat's milk as found in your neighborhood grocery store.

Olive Oil Soap

20% kosher grade A extra virgin olive oil. Olive oil is known to create a soap that moisturizes the skin and has a great lather. Our olive oil soap base is almost the exact same formulation as our clear soap base; the difference is that we have replaced 20% of our other vegetable oils by olive oil.

Castile soap

25-30% kosher grade A extra virgin olive oil. Castile soap is the old time soap made for hundreds of years. Our castile soap base is made from mainly olive oil. It differs from our other opaque soaps due to the replacing most of the coconut oil with olive oil (coconut oil, while producing fabulous lather, tends to dry out skin).

Oatmeal Soap

Made with a large percentage of oatmeal. Oatmeal soap is known to exfoliate the skin along with a great moisturizing lather. Our oatmeal soap is made with our opaque soap base and is full of oatmeal. It has so much oatmeal that it even has a sort of "crunchy oat" look!

Aloe Vera Soap

Made with 5% added Aloe Vera Gel. Aloe Vera is known for its healing properties for skin burns and abrasions. This soap base is very soothing and cleansing to the skin.

Honey soap

Made with 10% added 100% Pure Natural Grade A Honey. Some people feel that honey is a natural moisturizer and has antiseptic qualities.

Shaving Soap

This is a clear soap base made to lather with loads of luxurious lather, great for shaving or just for someone who loves great heavy lather!

Shea Butter

5% added naturally crushed shea butter. This is a white soap base with added shea, gives off creamy lather while promoting moisture and softening. Some even believe that shea butter has healing properties.

Hemp Seed Oil Soap

5% added unrefined hemp seed oil. This is a clearish olive oil soap base has hemp seed oil added for its moisturizing properties to make a soap with good lather and hint of olive green color.

Cocoa Butter Soap

5% added unrefined cocoa butter. This is a white soap base with added cocoa butter, it gives off creamy lather and also give a light smell of chocolate.